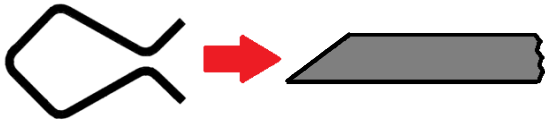


Using the welding gap clip:

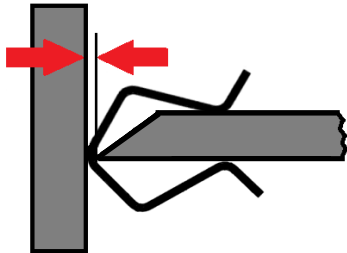
1. Slide on the welding gap clip(s)

- The welding gap clip holds itself in place



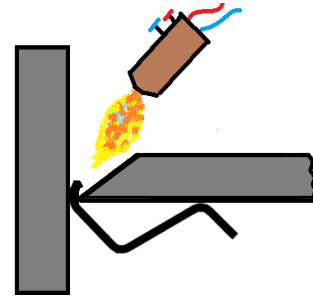
2. Position the parts and tack weld

- The welding gap clip sets the joint gap
- Tack weld between the welding gap clips



3. Remove the welding gap clip

- Melt off with a preheating torch or
- Grind off while grinding the tack weld



4. Weld the root pass

- The welding gap clip melts during the root pass

